



**ANNOVI  
REVERBERI**®  
The Power of Experience

**AR 115 bp  
AR 135 bp  
AR 115/1000 bp**

140° F - Max Water Temp

1 1/2" - Suction

1" - Outlet



## INSTRUCTION MANUAL

### AR115BP • AR135BP - 550 RPM - SEMI-HYDRAULIC THREE-DIAPHRAGM PUMP

MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	HP POWER	WEIGHT LBS.
AR115BP-C	28.5	107.9	290	20	5.5	34.2
AR115BP-SP	28.5	107.9	290	20	5.5	34.2
AR115BP-GR3/4	28.5	107.9	290	20	5.5	44.0
AR135BP-C	33.8	128.0	290	20	6.8	34.2
AR135BP-SP	33.8	128.0	290	20	6.8	34.2
AR135BP-GR3/4	33.8	128.0	290	20	6.8	44.0
AR135BP-GR1	33.8	128.0	290	20	6.8	44.0
AR115BP-C1000	24.8	94.0	220	15	4.2	34.2

#### DIAPHRAGM KITS

MODEL	DESCRIPTION
AR43251	BlueFlex
AR43249	Desmopan
AR43248	NBR

#### VALVE KITS

MODEL	DESCRIPTION
AR2370	Valves

#### O-RING KITS

MODEL	DESCRIPTION
AR2026	O-Rings

#### OIL

MODEL	
AR64532D	Oil
AR64532D-C	Case (6)Oil



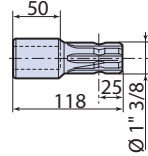
# Application Kits

## Low Pressure

### Shaft Kit AR43392: 1 3/8" Male Spline Shaft



1"  $\frac{3}{8}$ " universal shaft

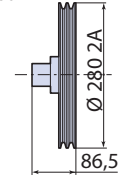


For Models: AR70, AR115 & AR135

### Pulley Kit AR31058



Pulley 2A 11" Diameter  
For AR45, AR80

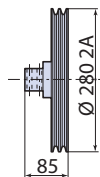


### Pulley Kit AR1514

\$281.40



Pulley 2A 11" Diameter



For Models: AR70, AR115 & AR135

### Hydraulic Motor Flange Kit AR55371



For models AR410 - 460  
Fits 4 Bolt B Flange Motors with  
32mm Shaft

### Hydraulic Motor Flange Kit AR1570

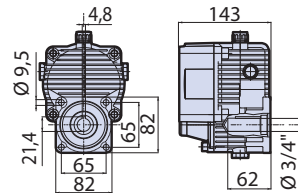


For models AR160 - 370  
Fits SAE 2-bolt A Flange Motors with  
1" Shaft

### Gearbox Kit 3/4": for 5-6 HP Gas Engine



Gearbox for four stroke engines  
with SAE J609a flange



AR1671 For Models: AR70, AR115 & AR135

AR31185 For Models: AR45, AR60 & AR80

### Hydraulic Motor Flange Kit AR2495



For models AR70, AR115, AR135  
(SP Models Only)  
Fits SAE 2-bolt A Flange Motors with  
1" Shaft

### Hydraulic Motor Flange Kit AR55384



For models AR330, AR380,  
AR410 & AR460 Pumps

### Hydraulic Motor Flange Kit AR55375



For models AR45, AR60 & AR80  
(SP Models Only)  
Fits SAE 2-bolt A Flange Motors with  
1" Shaft

### Shaft Kit AR43389: 1" Male Solid Keyed Shaft



For models AR70, AR115 & AR135  
Kit includes a male PTO shaft adapter,  
mounting bracket and necessary  
hardware.

### Hydraulic Motor Flange Kit AR55376



For models AR120, AR140  
(SP Models Only)  
Fits SAE 2-bolt A Flange Motors with  
1" Shaft

The part numbers refer to the application kit only, excluding the pump. The applications should be used only with the proper protective equipment for the safety of the operator.

# Control Units

## Low Pressure



### ECM-3

Remote control unit with working pressure regulating valve, complete with glycerin filled pressure gauge with colored dial.

- AR70BP - AR160BP
- 140° F Max Temperature
- 1" - Inlet
- 1" - Return
- 1/2" - Outlet (3)



MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	WEIGHT LBS
ECM-3	42.3	160	290	20	3.5

### UCM-3

Remote control unit with working pressure regulating valve, opening/closing control lever, anti-drip and glycerin filled pressure gauge with colored dial.

- AR70BP - AR160BP
- 140° F Max Temperature
- 1" - Inlet
- 1" - Return
- 1/2" - Outlet (3)



MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	WEIGHT LBS
UCM-3	42.3	160	290	20	6

### ECM

Remote control unit with working pressure regulating valve, complete with glycerin filled pressure gauge with colored dial.

- AR70BP - AR160BP
- 140° F Max Temperature
- 1" - Inlet
- 1" - Return
- 1/2" - Outlet (4)

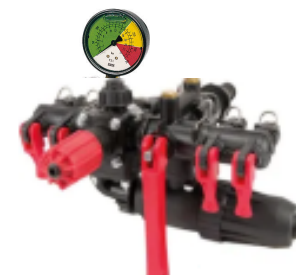


MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	WEIGHT LBS
ECM-3	42.3	160	290	20	3.5

### UCM

Remote control unit with working pressure regulating valve, opening/closing control lever, strainer, anti-drip and glycerin filled pressure gauge with colored dial.

- AR70BP - AR160BP
- 140° F Max Temperature
- 1" - Inlet
- 1" - Return
- 1/2" - Outlet (4)



MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	WEIGHT LBS
UCM	42.3	160	290	20	6

### IDROMINUS

Remote control unit with working pressure regulating valve, opening/closing control lever, anti drip, valves with pressure discharge regulation and glycerin filled pressure gauge with colored dial.

- AR70BP - AR160BP
- 140° F Max Temperature
- 1" - Inlet
- 1" - Return
- 1/2" - Outlet



MODEL	MAX GPM	MAX L/MIN	MAX PSI	MAX BAR	WEIGHT LBS
IDROMINUS	42.3	160	290	20	7.1



### Intended uses

The pump is designed and constructed for incorporation in plants and machinery (spraying machines for the protective treatment of agricultural crops and garden plants). **All other uses constitute misuse unless approved by the manufacturer's technical service**

The pump must be used in a manner appropriate to its technical data (see "Technical Data"), and must not be modified or improperly used.

### Misuses

**Do not** put the pump into service until the plant or machinery in which it is incorporated has been declared compliant with the relevant national and local legal requirements.

**Do not** use the pump in a potentially explosive atmosphere.

**Do not** use the pump for **flammable**, toxic or corrosive liquids or liquids with unsuitable density, especially **seawater, adhesives, bitumens, asphalt sealers, two-step curing compounds, concrete sealers, liquefied gases or solvents** of any kind, paints of any kind or liquids containing solids in suspension, and in all cases **do not** use with any liquid unless certain that it is compatible with the materials used in the pump circuit.

**Do not** draw in liquids at temperatures above 50°C or below 5°C.

**Do not** use the pump in drinking water supply systems.

**Do not** use the pump on products for human consumption.

**Do not** use the pump on pharmaceutical products.

**Do not** use the pump without first checking that the intake and delivery circuit pipelines are correctly secured and free from leaks.

**Do not** use the pump without the safety devices provided: guards for shafts and drive couplings and suitably rated relief valve on the delivery circuit.

**Do not** use the pump to wash or spray: people, animals or delicate items, live electrical equipment or chemicals whose characteristics are not known.

### Safety devices



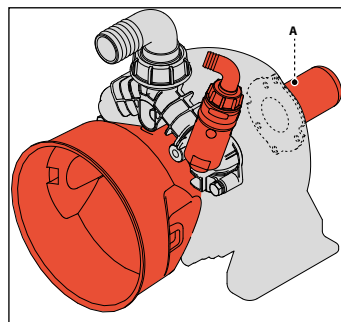
#### Danger - Warning

**Never tamper with or by-pass the safety devices. Maintain all safety devices regularly to ensure they all work efficiently.**

The drawing shows the position of the safety devices mounted on the machine.

Additional safety devices must be added as necessary during the design phase (see "Installation information").

**A) Fixed guard:** provides protection against accidental contacts with the drive shaft when in operation.



### Residual risks

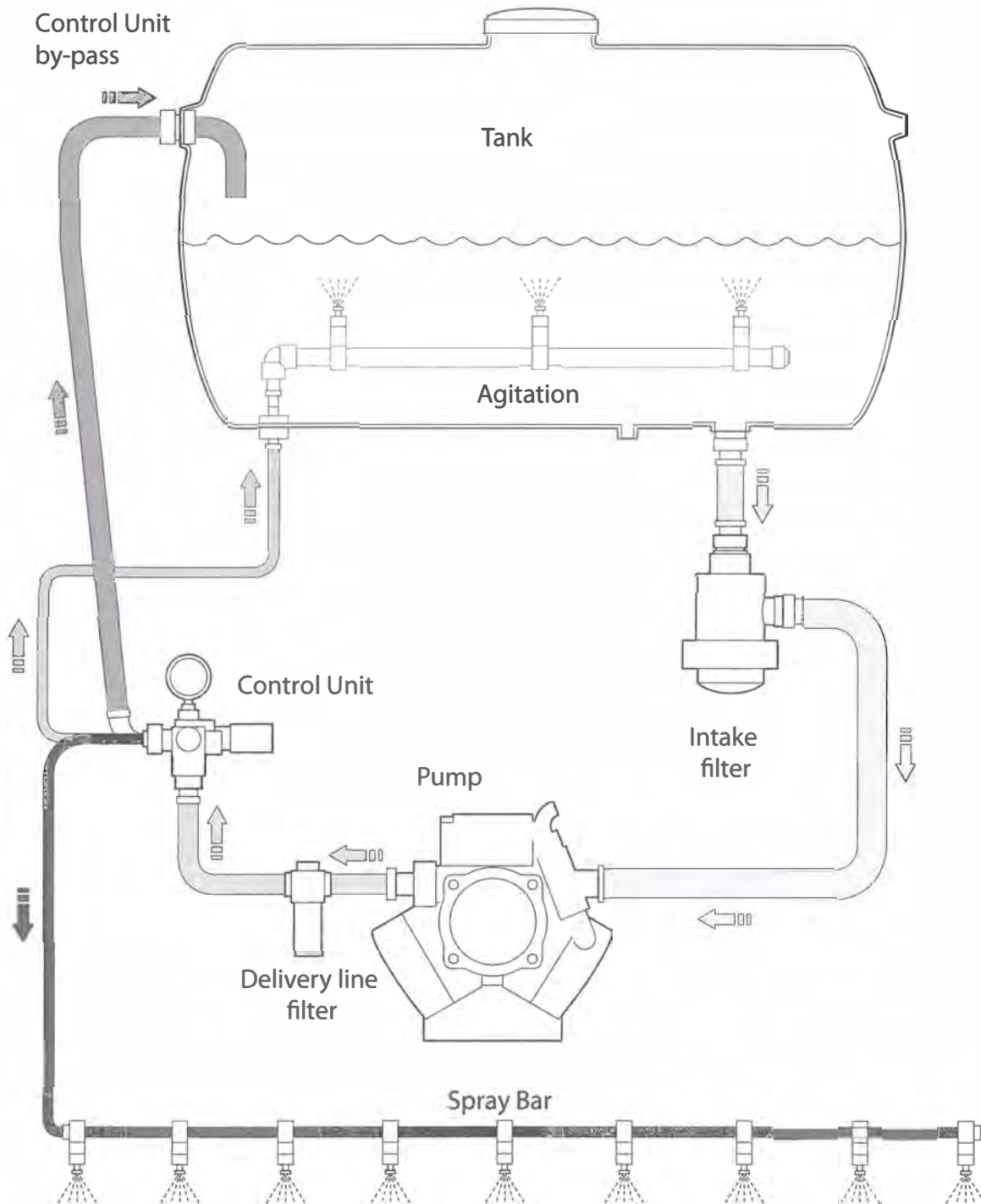
Even if the safety regulations and information provided in the manual are complied with, the residual risks described in the declaration of incorporation still apply when the pump is in operation.



## INSTALLATION INSTRUCTIONS

### Installation diagram (guideline)

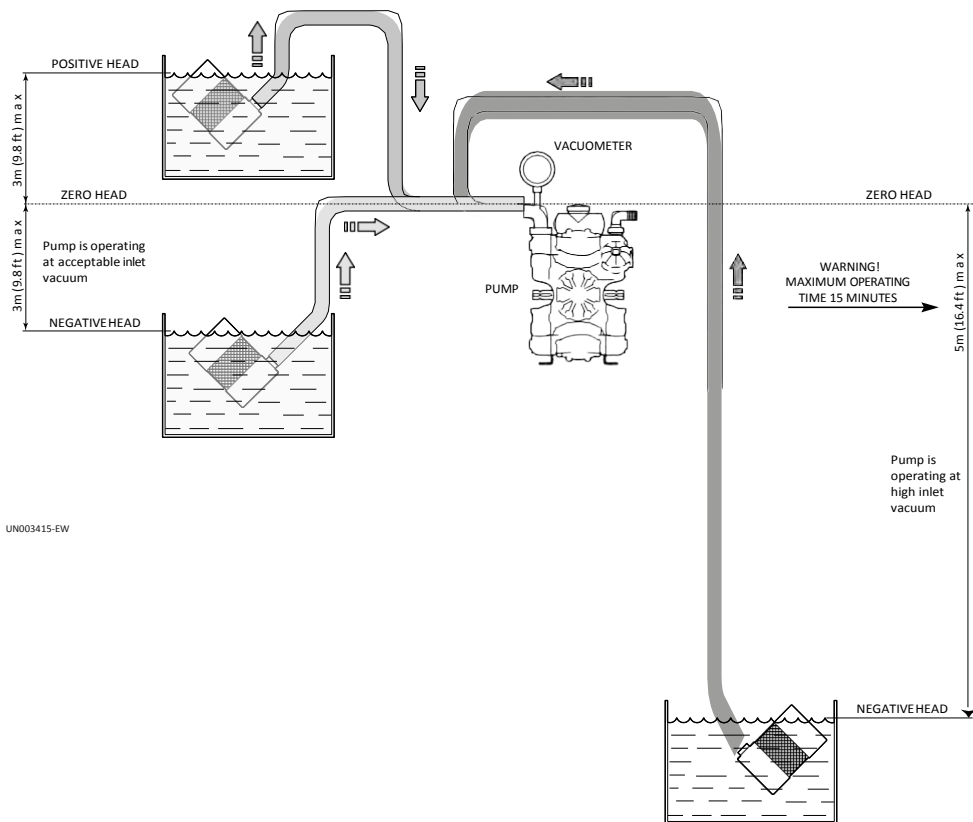
The following is a simplified illustration of the typical installation layout and is purely a guideline.



## General guidelines on water supply connection

To operate correctly, the diaphragm pump must draw in liquids from containers at atmospheric pressure. **Do not supply the pump with pressurised liquids.**

For continuous duty, the pump should not draw in water by gravity from containers with liquid level at heights above 3m.



UN003415-EW

For continuous duty, the pump should not draw in liquids by vacuum from containers with the liquid level more than 3m below the pump intake fitting and the circuit must consist of hoses of length and diameter appropriate to the pump intake fitting (see "Technical Data"), free from restrictions and elbows, and with a filter of suitable capacity (see "Installation").

For occasional duty, such as filling water supply tanks, the pump can be operated at a vacuum drawing in liquids from reservoirs having the surface of the liquid up to 5m below the pump intake fitting, for periods of no more than 15 minutes.

**Drawing in liquids from lower levels or for longer times causes cavitation in the pump circuit and reduces the lifetime of the diaphragms, valves and mechanical parts.**





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### **Safety recommendations for handling and lifting**

**Before starting the operations, organise the intended working area so that the materials can be lifted and handled in safety.**

**Unloading, loading, handling and lifting operations must be carried out by skilled, authorised, specifically trained staff.**

**During lifting and handling operations, the people not involved in the operations must remain at a safe distance.**

**For lifting, use hooks and ropes which are free from damage and appropriate for the load to be lifted.**

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### **Packaging description and unpacking**

The packaging normally consists of a cardboard box for easy, safe transport.

Depending on the quantity of goods to be shipped and the place of destination, packages may be fixed on a pallet for easier lifting and handling.

Check the weight of the item on the transport documents to allow the use of suitable lifting equipment.

When unpacking, check that all components are present and intact. If items are missing or damaged, contact the dealer or manufacturer to agree the procedures to be followed.

The packaging material must be disposed of appropriately in accordance with the relevant statutory requirements.

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### **Transport**

The pump may be shipped by a variety of means of transport (road, rail, sea or air) depending on its destination. Secure the packaging firmly to the vehicle during transport, to prevent random movement.

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### **Storage**

In the event of a lengthy period out of use, place the pump (in its packaging if possible, or otherwise protected) under cover, protected from the weather.

Do not store in places where the ambient conditions might impair the pump's operating condition over time.

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### **Safety recommendations for installation**

Take all possible precautions to allow the pump to be installed in a safe, risk-free manner.

All installation phases must be taken into consideration when designing the machinery or plant in which the pump is to be installed.

The design must consider all mounting points, the means of transmission of the energy sources, and the protective and safety devices required by the relevant regulations to prevent the risk of injury.



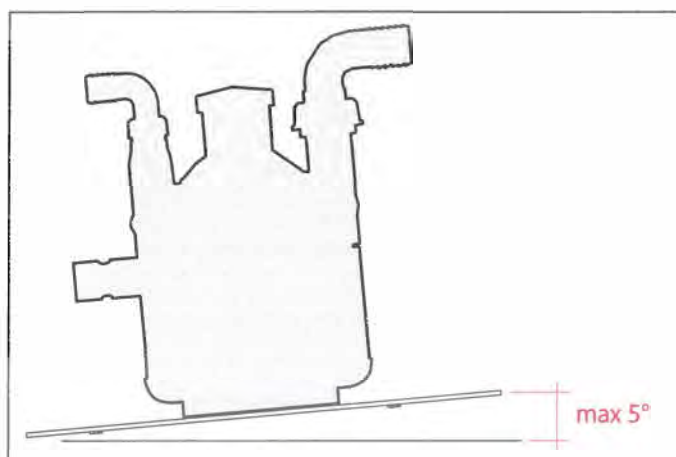
### Installation

- The crankshaft may turn in either direction.
- The water connection with the pump must be made using hoses of suitable diameter, in all case no less than that of the pump fittings, securing them to the fittings using good quality clamps. The intake hose must be coil-reinforced to prevent restrictions.
- The pump inlet must be fitted with a filter having suitable capacity for the pump delivery rate and must be designed to generate a vacuum of no more than - 7 Hg. This value can be measured by connecting a vacuum gauge to the pump intake fitting.
- The rated pressure of the outlet hose, fittings and clamps must be no less than the maximum rated pressure of the pump. Replacing the intake and outlet fittings provided on the pump by the manufacturer with smaller diameter alternatives may reduce the pump's performance and void the warranty.

### Mounting the pump

The pump must be installed on a horizontal surface with no flexible components between it and the mounting surface.

The illustration shows the maximum permitted pump installation angle beyond which proper lubrication of the crank mechanism is not ensured.



**Fix the pump** by bolting the pump base onto the machine with suitable bolts, tightening appropriately.





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### Safety recommendations for use

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**Before start-up, the operator must perform the necessary safety checks.**

**In the event of leaks from the pressurized pipes, stop the pump at once and fix the leak.**

**Do not operate the pump above the limits set by the manufacturer to increase its performance.**

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### Preliminary checks

If the pump has a pressure accumulator, check its level of inflation, see "Checking the inflation pressure".

Check the fittings of the hoses and the pump's intake and delivery circuits to prevent restrictions, the intake of air and leaks of liquid.

Check the pump tank oil level as described in the "Checking the oil level" section.

Before putting the pump into operation, check that the control unit is set for low pressure.

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### Starting and stopping the pump

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To start the pump, proceed as described below.

1. When starting the pump, keep the control unit in the full bypass position until the pump has primed.
2. After starting the pump, and after the pump is primed, move the control unit into the pressure regulation position.
3. During the first few hours of operation, check that the oil level in the tank remains between the minimum and maximum limits. If top-ups are required, use A/R diaphragm pump oil, AR64532D.

To stop the pump, proceed as described below.

1. Reduce the pressure by adjusting the control unit to full bypass.
2. Stop the pump.



## MAINTENANCE INSTRUCTIONS

### Safety recommendations for maintenance



#### Caution - Take Care

**Before doing any maintenance work, depressurise the water system and isolate the pump from all energy sources.**

**When the jobs are done, before restarting the pump, check that no tools, rags or other materials have been left close to moving parts or in hazardous zones.**

**Replace any excessively worn components with original parts and use the lubricants recommended by the manufacturer.**

Scheduled maintenance table			
Frequency	Component	Procedure	Reference
Every working day	Filter	Inspect filter cartridge	See "Inspecting the filter"
	Pump	Checking the oil level	See "Checking the oil level"
	Connection of pump to power source (pulley, belt, coupling)	Inspection	-
	Pump	Inspect mounting	See "Inspecting the pump mounting"
	Pipes and connections	Inspection	See "Inspecting the connections and pipes"
Every 100 working hours	Pressure accumulator (if installed)	Check inflation pressure	See "Checking the inflation pressure"
	Reduction gear (if installed)	Check oil	See "Checking the oil level"

**Dispose of the worn-out components and lubricants in accordance with the relevant statutory requirements.**

**Carry out the routine maintenance procedures specified by the manufacturer to keep the pump safe and performing well.**



### Table of lubricants

The pump is delivered complete with high-performance 30 weight, non-detergent oil suitable for the intended ambient conditions (see "Environmental operating limits").

### Inspecting the pump mounting

Check that the pump's fixing screws have not become loose.

If necessary, tighten them with the driving torque stated in the installation design.

### Inspecting the connections and pipes

#### - **Inspect the connections for leaks.**

Leaks can normally be dealt with by tightening the connections properly.

If leaks from the intake pipeline connections are noticed, the seals must be repaired.

#### - **Inspect the hoses.**

If the pipes show signs of aging, breakage, swelling, rubbing, etc., they must be replaced.

### Inspecting the Inlet Filter

#### - **Inspect the inlet filter cartridge.**

If the cartridge is fouled, wash it thoroughly to remove the dirt.

If the cartridge is torn or cracked, it must be replaced.

### Checking the oil level

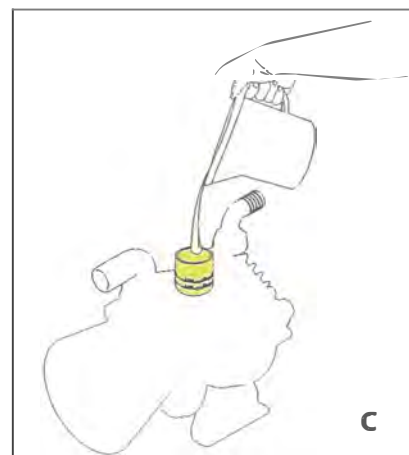
- Check the oil with the pump level, ensuring that it has been running for at least 5 minutes in normal working conditions.
- If the oil level is not visible or completely full, add or remove oil to restore this level and check, still with the pump running, that the oil level does not vary so much that it leaks from the cap or is no longer visible in the tank.
- If necessary, top up with oil with A/R Premium Diaphragm Pump oil P/N 64532D.
- Check the oil level regularly, as it may vary significantly with the operating conditions.

To top up with oil proceed as described below.

- 1) Unscrew the cap and pour in oil.
- 2) Screw the cap back into place.



A/R Pump Oil  
P/N AR64532D





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### Pump Storage

It is important to comply with the recommendations for storage in the operator's manual of the machine into which the pump is incorporated.

For the pump itself, at the end of pumping operations it is essential to flush out the pump by pumping clean water. After this, open the pump inlet to air and leave the pump in operation until the pump is completely empty. Following this simple procedure at the end of every operating session will prevent the retention inside the pump of products which are often corrosive and may damage its wetted parts over the long-term.

If the pump is in storage during the winter in locations with severe weather conditions, it is very important to flush out the internal circuit as described above and then fill the pump with A/R Pump Saver, AR64511. Then take care to drain the liquid from the system and the pump.

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### Putting the pump back into service

Before putting the pump back into service after storage, check the oil level and the tightness of the mounting screws.

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### Scrapping the pump

Used units must be disposed of in compliance with local legislation.



**A/R Pump Saver**  
**P/N 64511**  
**Protects Pumps from  
Freezing Conditions**



## TROUBLESHOOTING

The information provided is intended to provide guidance how to deal with malfunctions which may occur during use.

Some of these procedures may be carried out by skilled staff, while others have to be performed at specialised service centres since they require the use of specific equipment as well as detailed knowledge of repair operations.

Problem	Cause	Remedy
The pump does not prime properly.	Intake circuit not airtight.	Tighten, repair or replace hoses and fittings as necessary.
	Control unit switching lever on "Pressure" setting.	Move control switching lever to "By-pass" setting.
The pump does not require the required pressure.	Seat and plate of intake and delivery valves worn.	Replace the worn valves.(1)
	Nozzles worn or too large in diameter.	Replace the worn nozzles. Use nozzles of suitable diameter.
	Restriction in intake circuit.	Remove the restriction from the circuit.
	Intake filter fouled.	Clean the filter cartridge.
Pressure gauge needle wobbles, pressure pulsating.	Intake circuit not airtight.	Clean or replace the intake and delivery valves. (1)
	Residual air left inside pump.	Discharge the air by opening a ball valve/central unit connected to the delivery side with the pump in operation.
	Valve plate stuck to its seat.	Tighten, repair or replace hoses and fittings as necessary.
	Pressure accumulator deflated	Inflate accumulator to the correct pressure.
Uneven flow of liquid to nozzles.	Pressure accumulator deflated	Inflate accumulator to the correct pressure.
Increase in noise and simultaneous drop in oil level (pump cavitation).	Restriction in intake circuit.	Remove the restriction from the circuit.
	Intake filter fouled.	Clean the filter cartridge.
	Pump drawing in liquid from too low a level.	See "Pump Intake Conditions" section.



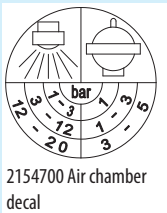
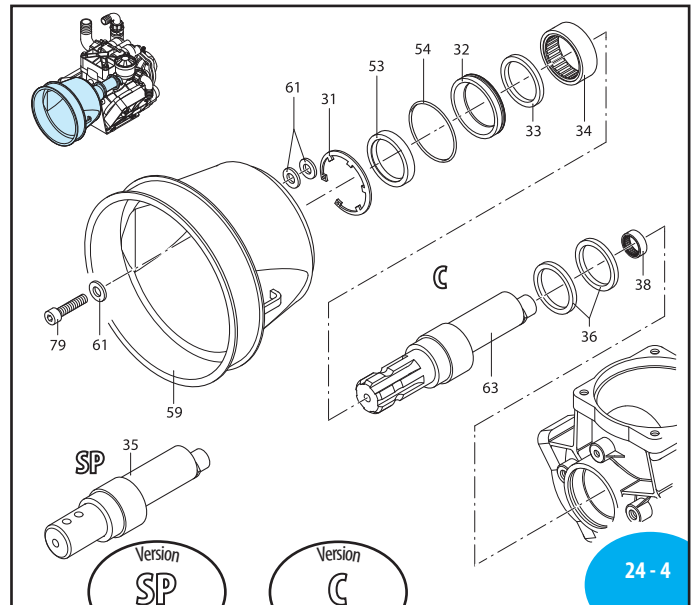
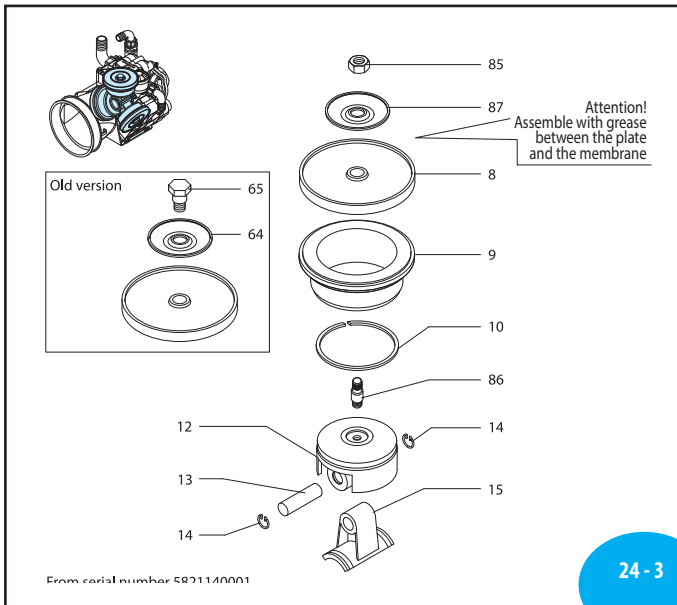
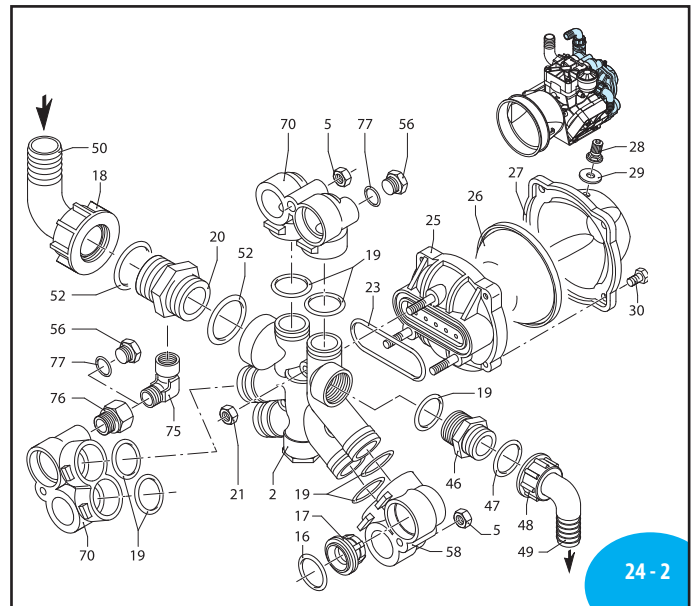
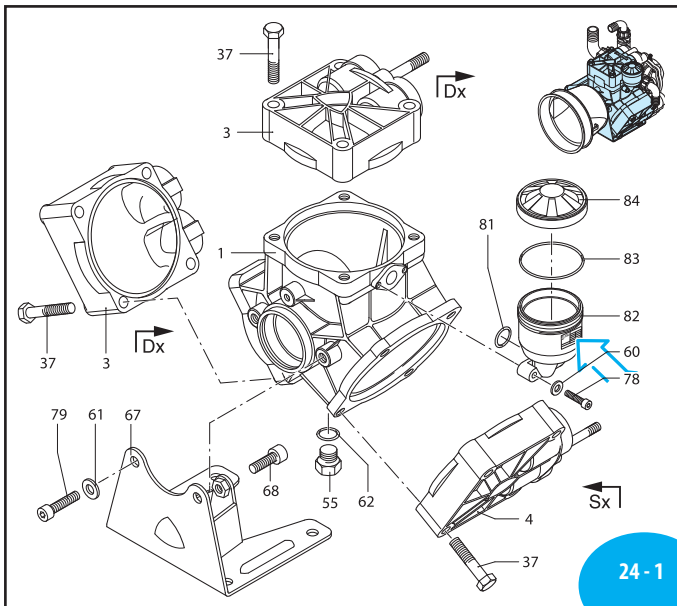
## TROUBLESHOOTING

Problem	Cause	Remedy
Oil on pump body or base.	Oil seal on pump shaft worn.	Replace the worn oil seal.
	Oil pressure inside pump too high.	Restore correct oil level in tank.
Pump using too much oil (oil flowing from delivery port) or oil whitish in color (water/oil emulsion in tank).	One or more diaphragms ruptured.	<b>Stop the pump at once.</b> Replace the diaphragms (1)



# AR NORTH AMERICA






## AR 115 bp - AR 135 bp - AR 115 bp/1000 RPM






# AR 115 bp - AR 135 bp - AR 115 bp/1000 RPM

	C	SP	C1000	GR3/4	GR1
AR115bp	31701	31702	31709	31704	
AR135bp	31705	31706		31708	33142

Low pressure

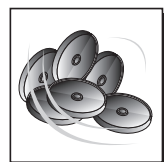
Pos	Code	Description	Qty	Note
1	580013	Pump body	1	
2	580150	Manifold	1	
3	550101	Head marked dx	2	
4	550102	Head marked sx	1	
5	180152	Nut M10	3	Geomet T355*
	550081	Diaphragm	3	BlueFlex™
	550080	Diaphragm	3	NBR
	550084	Diaphragm	3	Viton
	550086	Diaphragm	3	HPDS
	550085	Diaphragm	3	Desmopan
	580110	Sleeve	3	AR115bp
	580350	Sleeve	3	AR135bp
	580112	Sleeve	3	AR115bp/1000
10	500260	Piston ring	3	
12	580120	Piston Ø 80	3	
13	380300	Pin	3	
14	380080	Ring circlip Ø1 14	6	
15	580140	Connecting-rod	3	
16	320030	O-ring Ø 31.5x4.5	6	90Sh
	759051	Valve	6	AR115bp AR135bp
	589050	Valve	6	AR115bp/1000
18	540541	Ring nut 1" 3/4 G	1	
19	390291	O-ring Ø 28.25x2.62	7	
20	540530	Fitting 1" 1/4G-1" 3/4GM-M	1	
21	390271	Nut M8	3	Geomet T180*
23	580050	Gasket	1	
	580180	Semi air chamber lower	1	Black
	550194	Diaphragm air chamber	1	Blueflex™
	550190	Diaphragm air chamber	1	NBR
	550192	Diaphragm air chamber	1	Viton
	550193	Diaphragm air chamber	1	HPDS
27	550233	Semi air chamber upper	1	Black
28	550300	Air valve	1	T25*
29	650542	Gasket	1	
30	550680	Bolt TE M8x20	4	Geomet T180*
31	200391	Ring circlip Ø1 62	1	
32	550470	Bushing seal ring	1	
33	550070	Washer	1	
34	550060	Bushing	1	
	550170	Shaft marked AL	1	AR115bp SP
	580380	Shaft marked AT	1	AR135bp SP
36	580470	Ring connecting rod	2	
37	551040	Bolt TE M10x55	12	Geomet
38	550310	Bushing	1	
46	550340	Fitting 1" G M-M	1	
47	550350	O-ring Ø 23.81x2.62	1	
48	550242	Ring nut 1" G	1	
49	550370	Elbow 1"	1	
50	540550	Elbow 1 1/2"	1	

Pos	Code	Description	Qty	Note
52	250310	O-ring Ø 36.14x2.62	2	
53	550491	Ring seal	1	
54	650920	O-ring Ø 53.65x2.62	1	
55	880530	Plug 3/8" G	1	T180*
56	330173	Plug 1/2" G	1	Geomet T180*
58	580072	Fitting	1	
59	1500350	Shield	1	
60	550332	Washer	2	Geomet
61	320621	Washer	5	Geomet
62	740290	O-ring Ø 14x1.78	1	
	550173	Shaft marked AM	1	AR115bp C
	580330	Shaft marked AS	1	AR135bp C
	550176	Shaft marked AP	1	AR115bp/1000
64	580370	Retaining washer hole Ø 14	3	(b)
65	580360	Hub pin	3	(b) T180*
	580080	Base	1	AR115bp AR135bp
	580082	Base	1	AR115bp/1000
68	540301	Bolt TCEI M10x30	1	Geomet T355*
70	580400	Fitting	2	
75	881560	Fitting 1/2" G M-F	1	
76	580421	Fitting M-F 1/2"	1	T180*
77	180101	O-ring Ø 17.5x2	1	
78	850851	Bolt TCEI M6x30	2	Geomet T90*
79	620472	Bolt TCEI M10x20	3	Geomet T90*
81	390180	O-ring Ø 18.72x2.62	1	
82	1040310	Oil sight glass	1	
83	650920	O-ring Ø 53.65x2.62	1	
	1040326	Plug black	1	AR115bp
	1040324	Plug red	1	AR135bp
	1040325	Plug green	1	AR115bp/1000
85	2240110	Nut M10	3	(a) T265*
86	2240100	Hub pin	3	(a) T265*
87	580371	Retaining washer hole Ø 10	3	(a)

(a) From serial number 5821140001.

(b) Up to serial number 5820149999.

\* Torque: in-lbs +/- 10%

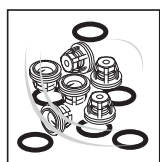


**AR 43251**  
BlueFlex diaphragms

**AR 43248**  
NBR diaphragms

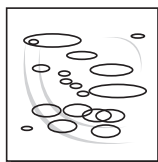
**AR 43249**  
Desmopan diaphragms

Pos.	Qty
8	3
16	6
26	1



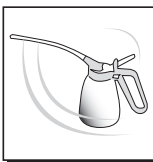
**AR 2370**  
AR115bp - AR135bp  
Valves

Pos.	Qty
16	6
17	6



**AR 2026**  
O-Rings

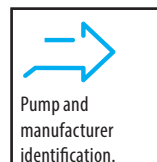
Pos.	Qty
16	6
19	7
29	1
47	1
52	1
54	1
66	1
81	1
83	1



**Suggested oil**

Type	Oz
AR64532D	32

Crankcase Oil  
Capacity 32 oz



Pump and  
manufacturer  
identification.

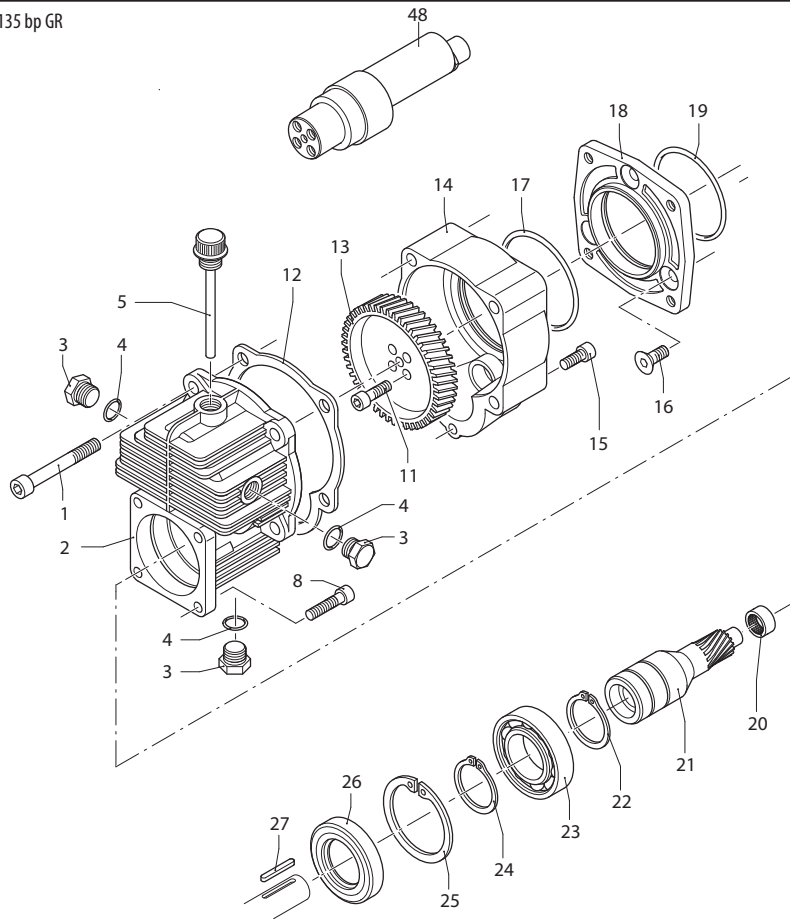
# A.R. NORTH AMERICA

## AR 1671 : Gear Reduction

Per - For: AR 70 bp GR - AR 115 bp GR - AR 135 bp GR

Use of engine :  
B&S Vanguard 6.5  
Kohler SH265 - CH270  
Honda GC160 - GX160  
Subaru E17 - EX21

Ø 3/4" Straight Keyed Shaft



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Pos	Cod.	Description	Q.ty	Note
1	621010	Bolt	4	T220*
2	620960	Body	1	
3	1980740	Plug	3	T180*
4	740290	O-ring	3	Ø 14x1,78
5	1140370	Plug	1	
8	651000	Bolt	4	Geomet T180*
11	540290	Bolt	4	T180*
12	620950	Gasket	1	
13	550930	Gear	1	Z=64
14	621000	Cover	1	
15	180030	Bolt	1	T220*
16	550950	Bolt	3	T180*
17	620561	O-ring	1	Ø 78x2,5
18	550920	Flange	1	
19	580230	O-ring	1	Ø 69,52x2,62
20	620990	Bearing	1	
21	621660	Pinion	1	Z=11
22	320240	Ring	2	circlip Øe 40
23	961780	Bearing	1	
24	320240	Ring	2	circlip Øe 40
25	961790	Ring	1	circlip Øi 68
26	961800	Oil seal	1	
27	881090	Key	1	
48	550175	Shaft	1	marked AN AR70bp-AR115bp*
48	580430	Shaft	1	marked AX AR135bp*
For gas engine with 3/4" shaft, flange SAE J609a				
*Torque: in/lbs +/- 10%				

Gear boxes